



INDIANEX
1 50 pair / Paar / para / nap

EN Instruction for use
PL Instrukcja użytkownika
DE Gebrauchsanweisung
RU Инструкция по применению
UA Інструкція для користування
SK Návod na použitie
LT Naudojimo instrukcija

support.rawpol.com for other languages

RO CZ HU LV EE BY MD BG SI ES AT NL FR DA PT IT SE FI NO TR GR

PROTECTIVE GARMENT
Ochronny wyrób odzieżowy
Schutzbekleidungsprodukt
Защитная одежда

EN ISO 11611:2015
EN ISO 13688:2013
RAW-POL, 96-200 Julianów, 50, Polska



EN INSTRUCTION AND INFORMATION FOR THE USERS
Manufactured for: RAW-POL, STEFAŃSKI SPÓŁKA JAWNA, 96-200 Julianów, 50, Poland.
This product belongs to the Personal Protective Equipment (PPE), defined in the Regulation (EU) 2016/425 of the European Parliament and of the Council and meets the guidelines of that regulation. It has been assigned to the II category.

Standards: The product is in compliance with the EN ISO 13688:2013 Protective clothing. General requirements; EN ISO 11611:2015, Protective clothing for use in welding and allied processes.
The notified body: INTERTEK Italia S.p.A., Via Guido Miglioli 2/A, 20063 Certomaso sul Naviglio - Milano (MI), Italy, number of body: 25.

Product description: Protective garment. The detailed characteristics of the product is provided on rawpol.com.
Purpose: The product is designed to protect the wearer against spatter (small splashes of molten metal), short contact time with flame, radiant heat from an electric arc used for welding and allied processes, and minimizes the possibility of electrical shock. In short-term, accidental contact with live electrical conductors at voltages up to approximately 100 V c.u. In normal conditions of use. Sweat, contamination with grease or other contaminants can affect the level of protection against accidental short-time contact with electric lines or live voltages. The product complies with Class 1 or Class 2 in 1:1 protection against less dangerous techniques of welding and situations that produce lower levels of impact of splashes and heat radiation. Class 2 is protection against more dangerous techniques of welding and situations that produce higher levels of impact of splashes and heat radiation - see Tables 1 and 2. The product provides protection against the risks, to which welders can be exposed, personal protective equipment (PPE) covered by other standards should be worn in order to protect head, face, hands and feet. The level of protection was obtained on the basis of tests carried out according to conditions described in the norms / specifications to which they apply. The product provides protection against the above risks and it is intended for use in the environments in which they occur. Please always carry out a risk assessment in a given work environment to verify whether the product provides protection against all risks available in this environment.

Sub-klasse	Requirement	Class 1	Class 2
6.2	Tensile strength • woven outer textile material • leather	400 N 800 N	400 N 800 N
6.3	Tear strength • woven outer textile material • leather	15 N 15 N	20 N 20 N
6.4	Burst strength Test area of 7,3 cm² Test area of 50 cm² Seam strength	200 kPa 100 kPa	200 kPa 100 kPa
6.5	Dimensional change of knitted textile materials Dimensional change of knitted textile materials	±3 % ±3 %	±3 % ±3 %
6.6	Flame spread • Procedure A - mandatory • Procedure B - optional	ISO 15025, Procedure A (surface ignition) ISO 15025, Procedure B (edge ignition)	ISO 15025, Procedure A (surface ignition) ISO 15025, Procedure B (edge ignition)
6.7	No specimen shall permit any part of the lowest boundary of any flame to reach the upper or either vertical edge. No hole formation* No flaming or molten debris afterflame <= 2 afterglow <= 2 Impact of spatter Heat transfer (radiation) Electrical resistance Fat content of leather	No specimen shall permit any part of the lowest boundary of any flame to reach the upper or either vertical edge. No hole formation* No flaming or molten debris afterflame <= 2 afterglow <= 2 RHT1 24 >= 7,0 > 10° ≤ 15%	No specimen shall permit any part of the lowest boundary of any flame to reach the upper or either vertical edge. No hole formation* No flaming or molten debris afterflame <= 2 afterglow <= 2 RHT1 24 >= 16,0 > 10° ≤ 15%

Table 1 - Summary of performance requirements

Limits / Warnings: Do not use the product contrary to its intended purpose, the instruction conditions, in the conditions of high risk (for which it is appropriate to apply the protective equipment of category II), and when there is a risk of being caught by the machine moving parts, which poses a health or safety risk. The product does not protect the parts of the body that are not covered. In order to ensure full body protection, additionally use appropriate PPE in accordance with the risk assessment carried out in the work environment - gloves, boots, headgear, eye, face and neck protection, and additional protective clothing protecting against hazards occurring during welding, such as hoods, sleeves, aprons and leggings. Protection from threats and dangers not listed herein is not guaranteed. Due to the operational reasons, not all parts of the installation for electric arc welding under voltage can be protected against direct contact. It can be recommended to apply additional protection for the parts of the body, e.g. for overhead handling. The clothing is designed only to protect against short-term accidental contact with active parts of the arc welding circuit and additional electrical insulation layer will be required in situations of higher risk of electric shock. The level of protection against flame will be lower if protective clothing for welders is contaminated with flammable substances. Increase in oxygen content in air greatly reduces the welding clothing protective properties against flame. Be careful when welding in small rooms, e.g. when it is possible to enter the atmosphere with oxygen. Electric insulation provided by clothing will be reduced when the clothing will be damp, dirty or absorbs sweat. In the case of protective clothing consisting of two parts, both parts should be worn at the same time to ensure the required level of protection. In the case of one-piece clothing, the use of one part is not sufficient. Forearms and leggings, the clothing item is intended to be used as an additional element of protective clothing that provides protection against burns during welding. If you experience symptoms similar to severe sunburn, this means that the UVB radiation penetrates. In any such case the clothing should be replaced by a new one. Additionally, special attention should be paid in the future use of any additional, more resistant protective layers.

Operation and maintenance: This sleeve must be worn over a welders protective suit meeting at least the requirements of EN ISO 11611:2015. The personal responsibility of the user for the electrical shock protection function of the product. The product is intended to be worn. The product should be put on. If the product has any fasteners, fastenzip them. If the product has any ties, tie them. Pay attention to wear the product comfortably and have freedom of movement. Please match all kinds of regulation at all times. Additionally, the use of wrist, forearm and ankles must also remain covered in the erect position of the user, which also applies to one-piece clothing. This should be checked through visual inspection including the assessment of the fit and size of the clothing while the user is wearing the clothing of the correct size. In order to put off the product, first unfasten, unzip any previously fastened / zipped fasteners or zip and untie previously tied elements if any. If the product is worn together with other means of personal protection, pay attention that all guaranteed total protection functions depending on the destination are kept. Approve shortly before the start of work, the product will be checked for completeness and whether all protection functions are guaranteed. Please check it for damage, which could have a negative effect on the protective functions (e.g. cracks, holes, torn seams, damaged fasteners, abrasions and signs of contact with hot agents or flames, i.e. burns or any other damage that may affect its properties). If there is such a negative impact, prior to use to restore the original status of the product (please contact the manufacturer or the authorized representative of the manufacturer) and if this is not possible, it must be replaced. When working pay attention to keep the protective functions. The loss of the protective properties means that the product is not intended for use. In order to select the appropriate type of clothing, please refer to Tables 1 and 2. If you have any doubt, contact the occupational health and safety specialist. The product does not have additional equipment and spare parts.

Selection criteria for clothing for use in welding or allied processes (reference points):

Type of welders' clothing	Selection criteria relating to the processes	Selection criteria relating to the environmental conditions
Class 1	Manual welding techniques with light formation of splashes and droplets, e.g.: • gas welding, • TIG welding, • MIG welding (with low current), • micro plasma welding, • spot welding, • MMA welding (with rutile-coated electrode).	Operation of machines, e.g.: • oxy-fuel cutting machines, • plasma cutting machines, • resistance welding machines, • machines for thermal spraying, • bench welding.
Class 2	Manual welding techniques with heavy formation of spatters and droplets, e.g.: • MMA welding (with basic or cellulose-coated electrode), • MAG welding (with CO2 or mixed gases), • MIG welding (with high current), • self-shielded flux cored arc welding, • plasma cutting, • oxygen cutting, • thermal spraying.	Operation of machines, e.g.: • in confined spaces, • at overhead welding/cutting or in comparable constrained positions.

The materials used to manufacture the product should not affect the user's hygiene or health. However, any substances contained in the product or the material, which is a component of the product, can be an allergen, such as: cotton, leather, metal components, latex, pigments, etc. Especially sensitive people are recommended to test the product or seek medical consultation prior to use.

Size: The product should be the right size, which should be fit, when trying on it prior to work starting. The size of the product is provided directly on the product or on the inside label, or on the packaging. The range of available sizes is provided in the field SIZES. The full range of sizes is provided in tables available on rawpol.com.

Cleaning and disinfection: See recommendations for maintenance, cleaning are provided on the label to the product concerned. It is generally recommended to use commercially available cleaning agents, preservatives for that type of the material, which does not have a negative impact on the user. The products without this label should not be used. It is recommended to refer to the properties of the material; such products can only flick in order to remove dust or particulate matter, etc. It is not recommended to

use any additional methods of disinfection and disinfectants, as this can decrease the level of protection. Protective clothing must be cleaned according to the manufacturer's instructions or shake off the dirt / dirt regularly. After cleaning, the clothing should be checked for any signs of damage.

Pictograms for maintenance, cleaning, which can be used together with an explanation: - hand washing, max 40°C, - washing at temp. up to 30°C, - washing at temp. up to 40°C, - washing at temp. up to 95°C, - do not wash, - do not bleach / chlorine, - do not iron, - ironing temp. 200°C, - ironing temp. 150°C, - ironing temp. 110°C, - do not iron, - do not clean chemically.

Storage: The product should be stored at the appropriate temperature in dry and well ventilated place. Too high humidity of air, too high or low temperature or intense light can adversely impact the product quality. Manufacturer accepts no liability for the quality of the product stored contrary to the instructions. This may result in a lowering of the product protection level.

Type of packaging: The product is recommended to distribute (including transport) the product in the package with cardboard or plastic film. Loading, transport and unloading should take place in environment protecting against splashes, dirt and damage.

Product durability: can be assessed on the basis of the use of the product according to the intended use. The product is intended for use, such as sunlight, rain, etc. It is not possible to provide a specific date. The product keeps protective properties until damage cannot be removed without decreasing the level of protection. Any mechanical damages make the product subject to a process of repair or immediate replacement. The maximum useful life of the product is intended for the product to be up to 4 years from the date of production. This period may be extended by performing the appropriate tests.

Date of manufacture: is indicated on the packaging or on the product. It is provided with the number of the batch, e.g. 2901232324; explanation: the third and fourth digits indicate the month of manufacture, and the next four digits identify the year of manufacture. The remaining digits together with the above identify the batch number. The access to the EU declaration of conformity can be accessed at support.rawpol.com.

Product identification: The product is intended to be distributed (including transport) the product in the package with cardboard or plastic film. Loading, transport and unloading should take place in environment protecting against splashes, dirt and damage.

Product durability: can be assessed on the basis of the use of the product according to the intended use. The product is intended for use, such as sunlight, rain, etc. It is not possible to provide a specific date. The product keeps protective properties until damage cannot be removed without decreasing the level of protection. Any mechanical damages make the product subject to a process of repair or immediate replacement. The maximum useful life of the product is intended for the product to be up to 4 years from the date of production. This period may be extended by performing the appropriate tests.

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If this instruction is out-of-date as a result of the changing law or other factors, download the new version. Up-to-date instructions are available on rawpol.com, support.rawpol.com or rawpol.com.pl/PPI. This instruction was marked with version v.B.CZW.102, where B.CZW.102 means the next version number. **Prior to work starting, make sure you have the up-to-date correct instruction for use.** This instruction can be copied REPEATEDLY TO BE READ BY ANY USER OF THE PRODUCT. It is recommended to distribute (including transport) the product in the package with cardboard or plastic film. Loading, transport and unloading should take place in environment protecting against splashes, dirt and damage.

The explanation of the used symbols: CODE - commodity code, NUMBER - article number, SIZES - available range of sizes, COLOURS - available range of colours, PACKING - amount of the product in the smallest packaging / amount in the carton, STANDARDS - standards, IREIS - identification number, IREIS - manufacturer's name, IREIS (REIS) - the manufacturer's identifying symbol, IREIS - refer to the instructions for use, IREIS - online information, CE - conformity mark, III - conformity sign of the Customs Union, UK - ukrainian conformity sign.

EN ISO 11611:2015 Class 2 A1 - pictogram indicating protection against threats while welding, standard number and class of clothing for welding (class 2; see table 1 and 2) together with the test methods (A1 - resistance to limited flame spread tested with surface ignition method (Procedure A)).

CE - clothing size.
This manual is an integral part of the package, and at the same time its marking. In accordance with the Regulation (EU) 2016/425 of the European Parliament and of the Council article 17 paragraph 1, all the markings may not be placed on the product. The signs description in the instruction is binding information, also in the case if there were factors that led to this that the signs on the product are unreadable. Any non-explained signs in this manual do not refer directly or indirectly to the product. The signs description in the instruction is binding information, also in the case if there were factors that led to this that the signs on the product are unreadable. Any non-explained signs in this manual do not refer directly or indirectly to the product. The signs description in the instruction is binding information, also in the case if there were factors that led to this that the signs on the product are unreadable. 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